

Date: Wednesday, 9/12/2007 12:14:01 PM
Kim Johnston

Process Sheet

SB 07/10/04

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 34618 -1		
Estimate Number	: 11159		
P.O. Number	:	Part Number	: D32563
This Issue	: 9/12/2007 S.O. No. :	Drawing Number	: D3256 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 30833	Material	:
Written By	:	Due Date	: 10/10/2007 Qty: 4 Um: Each
Checked & Approved By	: <i>07.09.12</i>		
Comment	: Est B 04.12.06 Made in-house KJ/JLM		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D32563 Gasket

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
GASKET*SAD 07-11-05*

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1
Fabricate as per Dwg D3256
Material: Durabla Black Gasket 0.035" thick
(D3245) Batch: *B21158**SAD 07-11-05**(3)*

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

07/11/06 (43)

4.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *51266**07/11/06 (3)*

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.11.07

Job Completion

*07.11.07*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/04	1	Split w/o need 1 for rush balance 1	SB	07/10/04	3		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3256	REV. B SHEET 1 OF 3
DATE 05.06.27	TITLE ACCESS PANEL ASSEMBLY		SCALE 1:6
A	04.01.27	NEW ISSUE	
B	05.06.27	D3256-3 DIM 1.30 WAS 0.65	

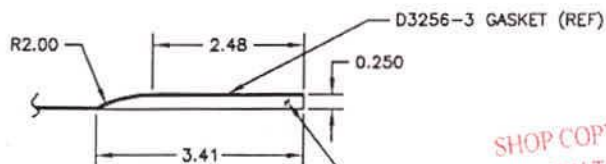
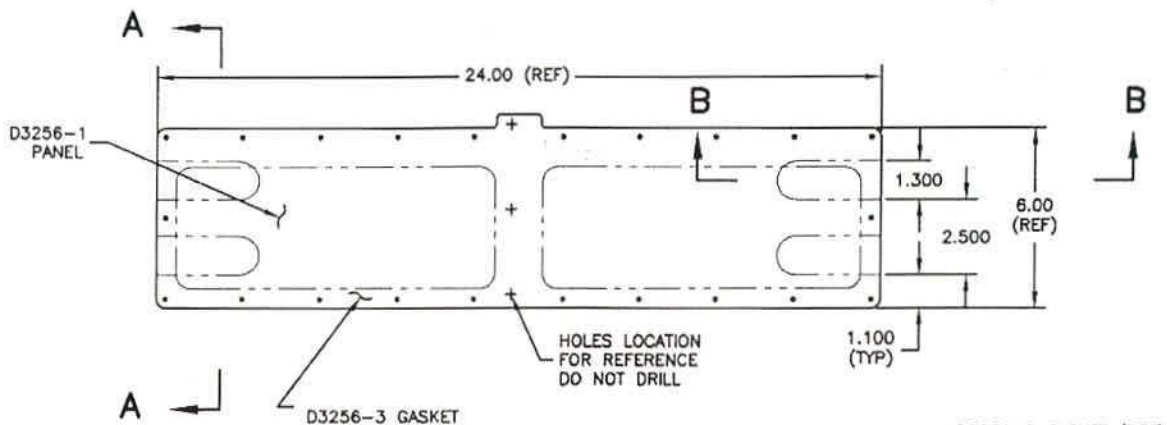
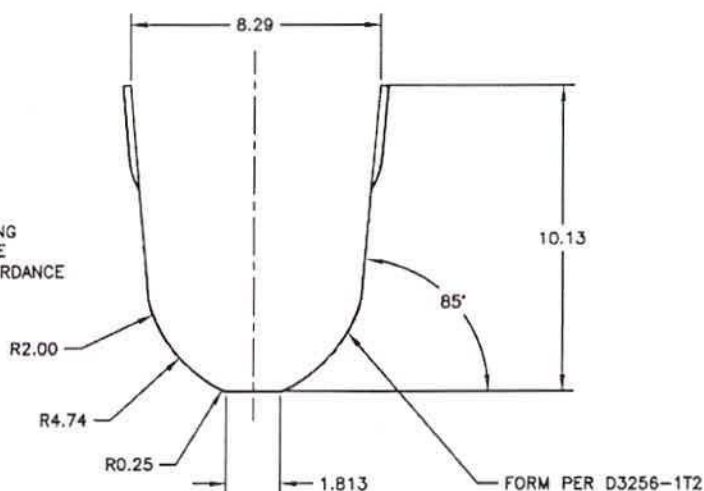
RELEASED

05.06.30 *[Signature]*



INSTALL D3256-3
GASKET ON THIS SIDE USING
3M SCOTCH-GRIP ADHESIVE
P/N 1300/1300L IN ACCORDANCE
WITH MANUFACTURER'S
INSTRUCTIONS

VIEW A-A
SCALE 1:3



VIEW B-B
SCALE 1:3

D3256-041 ACCESS PANEL ASSEMBLY

1) IDENTIFY WITH P/N & B/N USING FINE POINT PERMANENT MARKER

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NO. 34618

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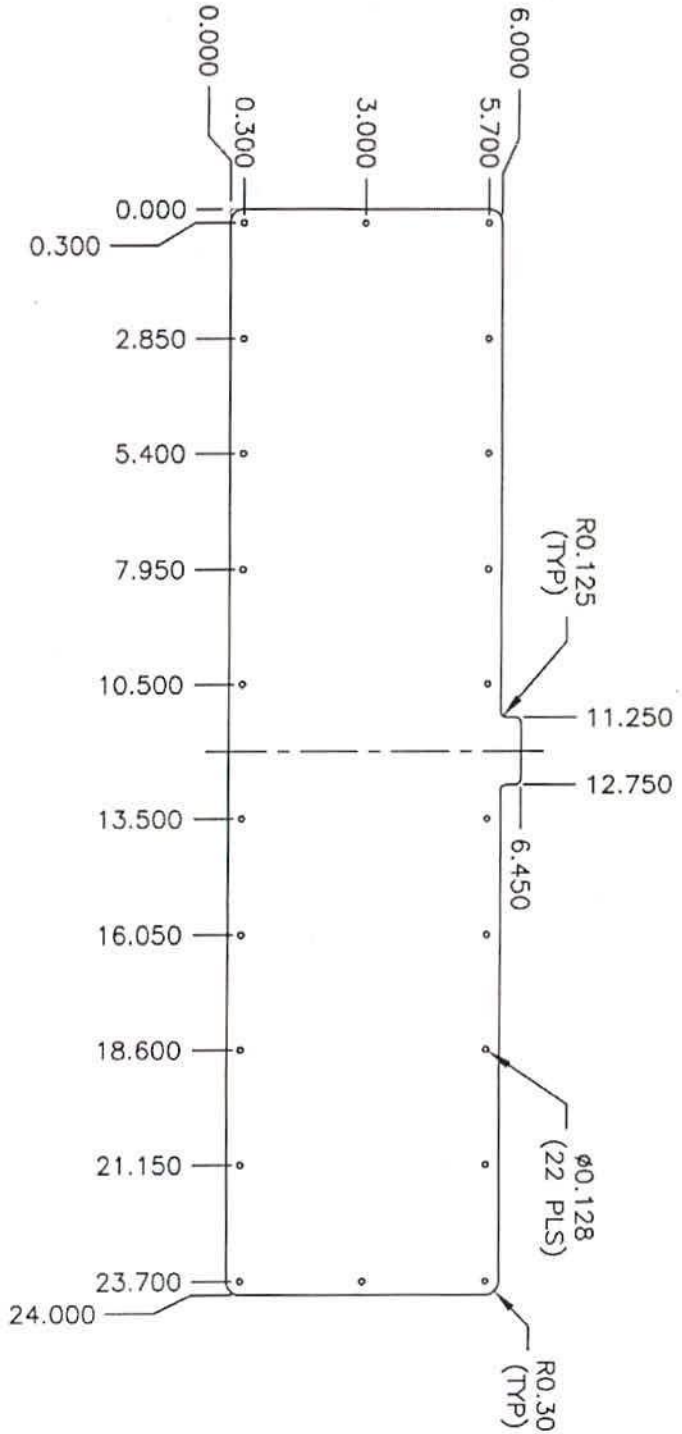
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RELEASED

D3256-1 NOTES:

- 1) MATERIAL: AISI 304/316 SS 0.032 THICK (REF. M304S22GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

D3256-1 FLAT PATTERN



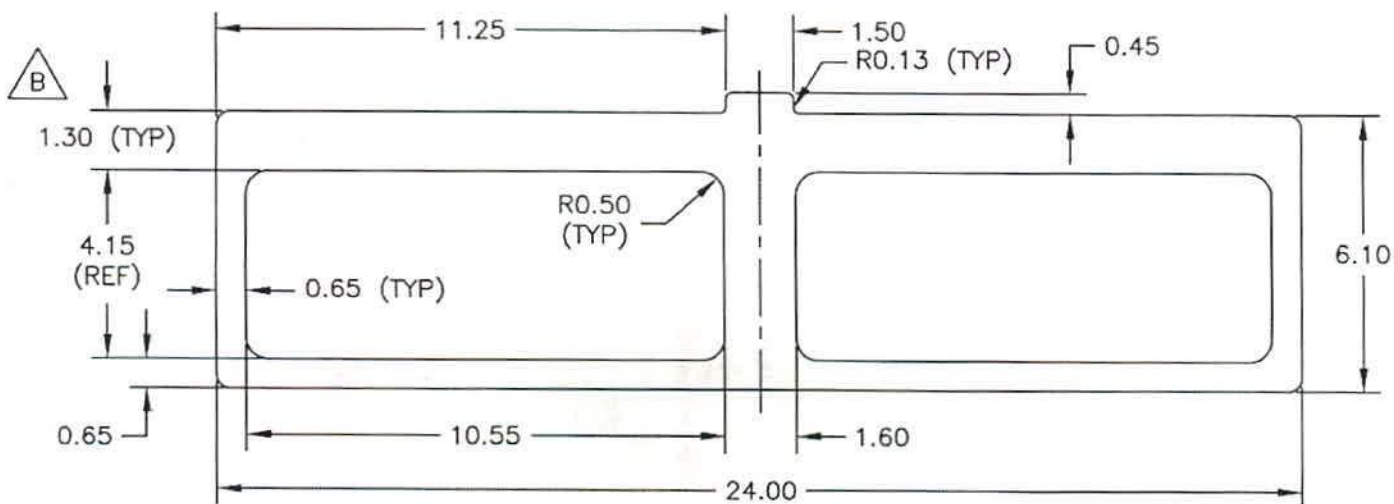
DATE 05.06.27	TITLE ACCESS PANEL ASSEMBLY	1:4
CHECKED RF	APPROVED RF	SHEET 2 OF 3
DESIGN RF	DRAWN BY RF	REV. B
DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA	SCALE



DART



DESIGN	RF	DRAWN BY	RF	DART AEROSPACE LTD
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DATE	05.06.27	TITLE	D3256	REV. B
		ACCESS PANEL ASSEMBLY		SHEET 3 OF 3
				SCALE 1:4



D3256-3 GASKET

RELEASED
05.06.30

D3256-3 NOTES:

- 1) MATERIAL: DURABLE BLACK GASKET 0.035 THICK
MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2)
OR MIL-G-12803A (GRADE P-1161A)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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